

Work Order ID 156618

Thursday, February 02, 2017 3:54:01 PM

156618

Ship Feb 14m

Page 1

Item ID: D3121-241 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Bearing Assembly
 Start Date: 2/2/2017 Start Qty: 90.00 ***90*** Cust Item ID:
 Required Date: 2/14/2017 Req'd Qty: 90.00 ***90*** Customer:
 Reference:

Approvals: Process Plan: YMF Date: 17-2-2 Tooling: _____ Date: _____
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____
 Run Start ***NR1***
 Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3121	Rev E								
130		0.00							
130	Small Fab								
Small Fab	Memo	0.15							
Small Fab	1-Press D3121-23 Bearing into D3121-25 Cap as per Dwg D3121								
140		0.00							
140	QC5- Inspect part completeness to step on W/O								
QC	Memo	0.30							
Quality Control									
150		0.00							
150	Identify as per dwg & Stock Location: <u>Stop</u>								
Packaging	Memo	0.15							
Packaging									

90x

17/02/13
DAS 36 9-89

90

FEB 13 2017
DAS 38 9-89

90

FEB 13 2017

DAS 6 9-89

Work Order ID 156618***156618***

Page 2

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	QC21- Final Inspection - Work Order Release	0.00							
160									
QC	Memo	1.50							
Quality Control									

DAS
21
9-89 FEB 14 2017

DAS
21
9-89 FEB 14 2017

Thursday, February 02, 2017 3:54:00 PM

156618

D3121-241

Required Qty: 90.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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90

DAS
30

9-89

FEB 13 2017

Loc Code

76

16

60

1

DAS
30
9-89

~~FEB 13 2017~~

Loc Code

53

1

1

26

25